

INSTRUCTIONS

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910-89661-SHORT - Big Block Chevy Mockup Short Block

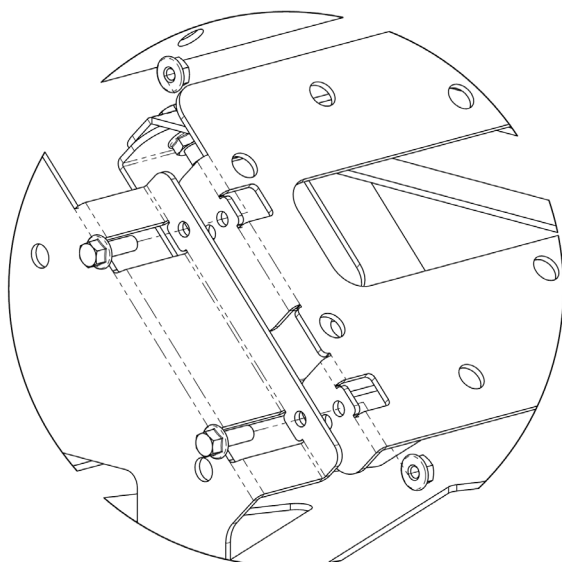
KIT CONTENTS		
Qty	P/N	Description
1	910-89661.1.1	Front Drive Face, 1A
1	910-89661.1.2	Bellhousing Face, 1B
2	910-89661.1.3	Cylinder Head Mount, 1C
1	910-89661.1.4	Engine Mount, 1D
1	910-89661.1.5	Center Brace, 1E
1	910-89661.1.6	Hardware Kit

HARDWARE			
Qty	Description	Tool Size	Item #
14	Serrated Flange Hex Head, GR 5, Zinc Plated, 1/4"-20 x 3/4"	3/8" Hex	H1
8	Serrated Flange Hex Head, GR 5, Zinc Plated, 5/18"-18 x 3/4"	1/2" Hex	H2
30	Serrated Flange Nut, GR 5, Zinc Plated, 1/4"-20	7/16" Hex	H3
8	Serrated Flange Nut, GR 5, Zinc Plated, 5/16"-18	1/2" Hex	H4
22	Serrated Flange Nut, GR 5, Zinc Plated, 3/8"-16	9/16" Hex	H5
12	Serrated Flange Nut, GR 5, Zinc Plated, 7/16"-14	11/16" Hex	H6

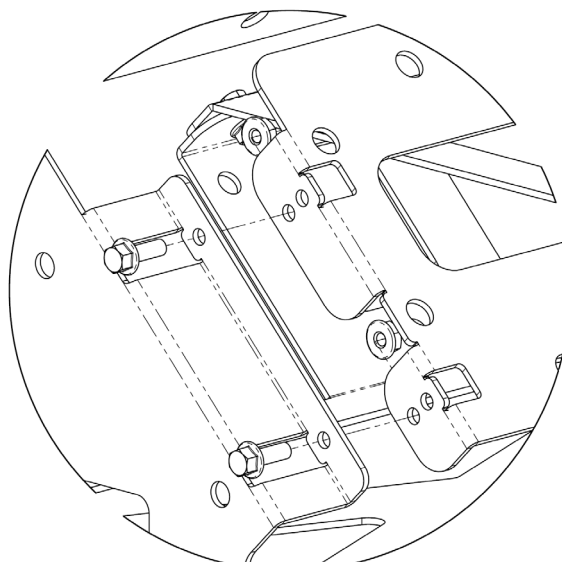
Mock Short Block Assembly:

1. Count and ensure that all listed parts in the instructions sheets are supplied.
2. Using the supplied 5/16" nuts and bolts, fasten the front drive face, bellhousing face, and engine mount (1A, 1B, 1D) together as shown. Leave the bolts finger tight.
3. Using the 1/4" nuts and bolts, fasten the top center brace (1E) to the engine mount (1D). Leave the bolts finger tight.
4. Fasten the cylinder head mounts (1C) using 1/4" nuts and bolts in the top holes for short deck engines (9.800") or the bottom holes for tall deck engines (10.200"). Leave the bolts finger tight.
5. Tighten all bolts.
6. The remaining unused hardware can be used to retain any accessories you wish to mockup including the bell housings, water pumps, fuel pumps, etc. As well as either our mockup cylinder heads or cylinder heads you already own.

SHORT DECK (9.800")



TALL DECK (10.200")

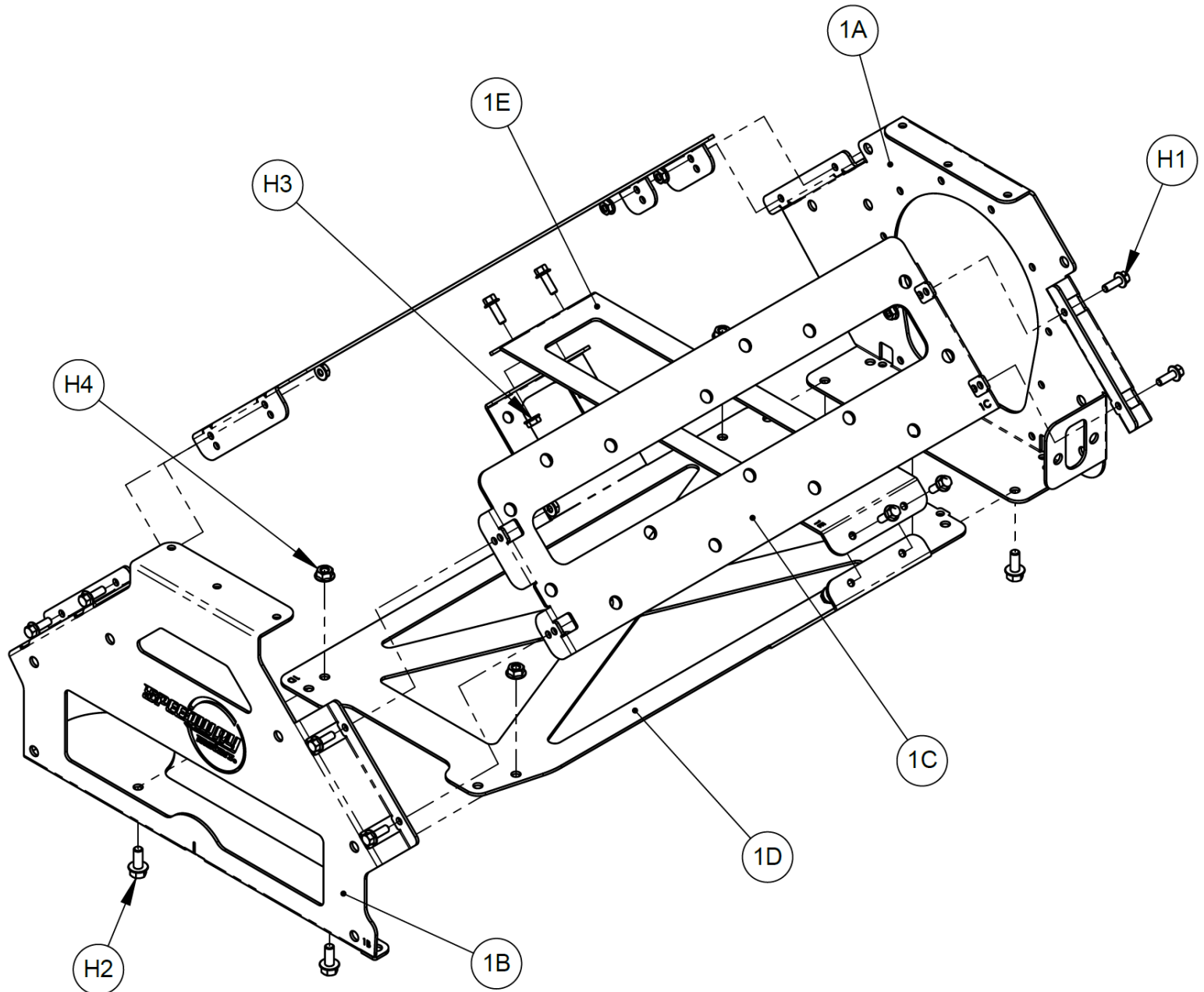


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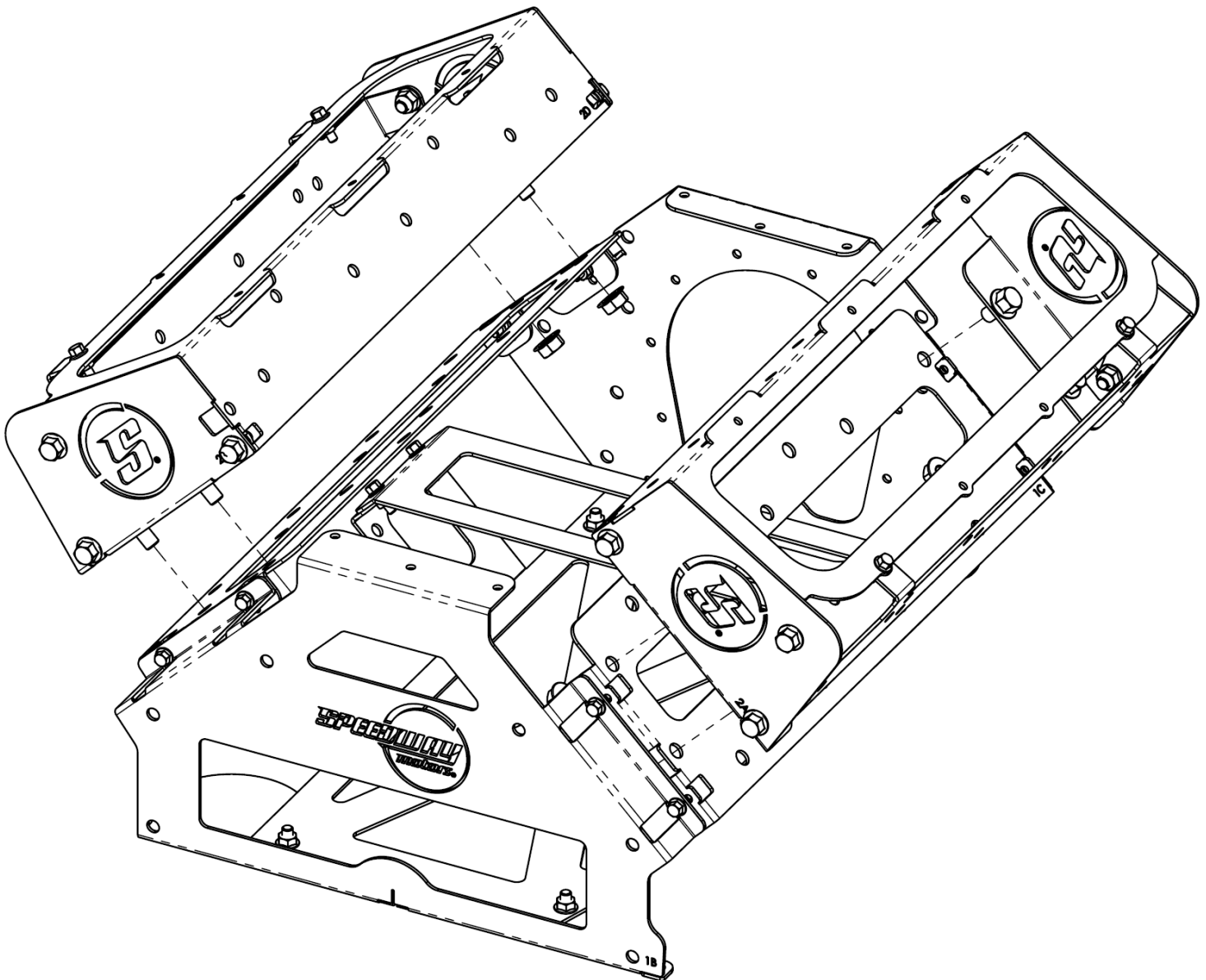
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Long Block Assembly Instructions:

1. Before installing either the mockup cylinder heads or your real cylinder heads, check that the head mount on each side is set to match your desired deck height. The bottom holes of the head mount correspond to the short deck engine (9.800") and the top holes correspond to the tall deck engine (10.200").
- 2.A. Using the supplied 7/16" nuts from the block and 7/16" bolts from the mockup heads, secure the heads using the 4 outermost holes of the cylinder head mount on each side as shown below.
- 2.B. Alternately, if using real cylinder heads, use the supplied 7/16" nuts with your OEM 7/16" head bolts to retain cylinder heads to the mock block.



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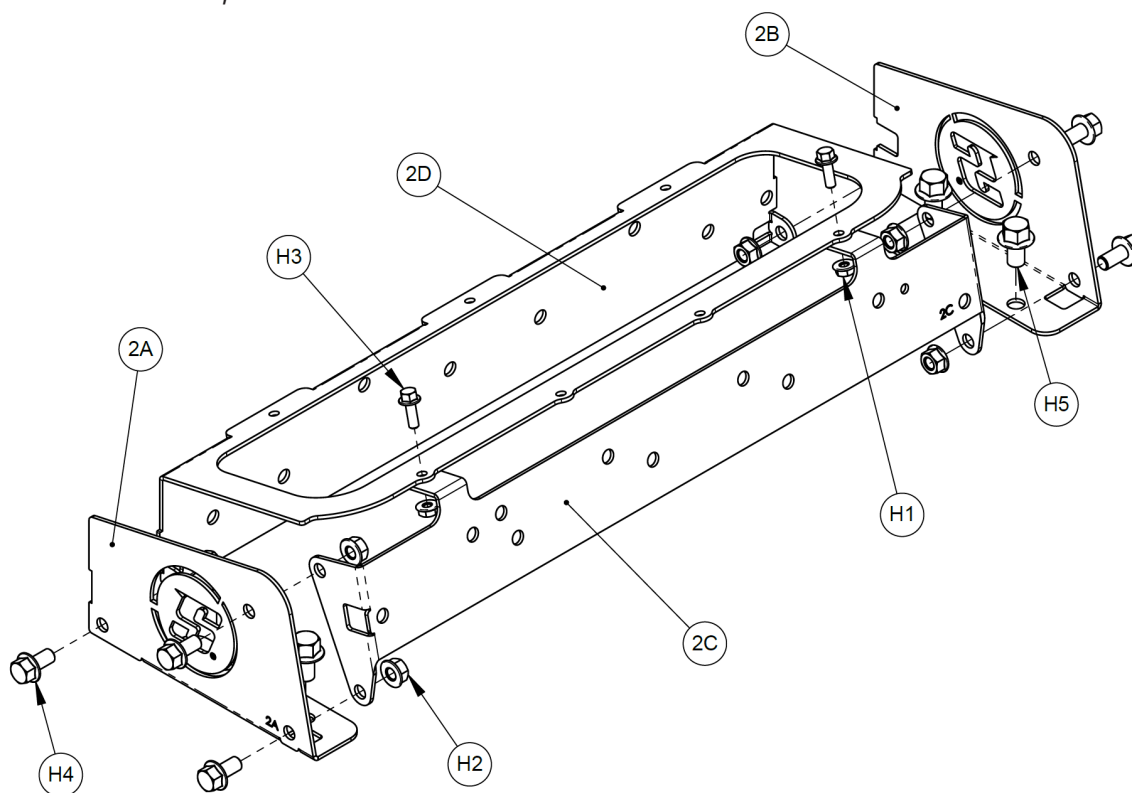
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910-89661-HEADS - BBC Mockup Cylinder Heads

KIT CONTENTS			HARDWARE			
Qty	P/N	Description	Qty	Description	Tool Size	Item #
2	910-89661.2.1	Left Cap, 2A	14	Serrated Flange Nut, GR 5, Zinc Plated, 1/4"-20	7/16" Hex	H1
2	910-89661.2.2	Right Cap, 2B	48	Serrated Flange Nut, GR 5, Zinc Plated, 3/8"-16	9/16" Hex	H2
2	910-89661.2.3	Exhaust Mount, 2C	4	Serrated Flange Hex Head, GR 5, Zinc Plated, 1/4"-20 x 3/4"	3/8" Hex	H3
2	910-89661.2.4	Intake/Valve Cover Mount, 2D	12	Serrated Flange Hex Head, GR 5, Zinc Plated, 3/8"-16 x 3/4"	9/16" Hex	H4
1	910-89660.2.5	Hardware Kit	8	Serrated Flange Hex Head, GR 5, Zinc Plated, 7/16"-14 x 3/4"	5/8" Hex	H5

Mock Cylinder Head Assembly:

1. Count and ensure that all listed parts in the instructions sheet are supplied.
2. Using the 1/4" nuts and bolts, assemble the exhaust mount and intake/valve cover mount (2C and 2D) as shown below. Leave the bolts finger tight to allow some flexibility.
3. Next attach the left and right endcaps (2A and 2B) using the 3/8" hardware provided. The intake/valve cover mount (2D) has a small slot on each side that should align the pieces properly.
4. Tighten all bolts.
5. Repeat steps 1-4 if assembling each head individually.
6. The remaining hardware is to be used to retain any attachments you wish to mock up such as headers, intake manifolds, alternator brackets, etc.



IMPORTANT

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All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

HOW TO RETURN AN ITEM Please re-pack the item in a sturdy box, include a copy of your invoice and completed return form. Returns must be shipped prepaid. CODs are not accepted. Shipping costs for exchanged merchandise will be charged to your credit card.

Items that are returned after 60 days are subject to a 15% restocking charges. Fiberglass items returned will be subject to a 15% restocking charge. We are unable to accept returns on electrical parts, video tapes, DVD's, books, special order or closeout merchandise.

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P.O. Box 81906 • Lincoln, NE 68501

800.979.0122 • SpeedwayMotors.com

